

**WATER ABSORPTION IN
CERAMIC TILES
UNE-EN-ISO 10545-3:1997**

Laboratory in: MADRID
Test No.: 33468/1VA2.1
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with
reference: "5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

RESULTS OBTAINED:

TEST TUBE No.	Water absorption (%)
1	0.06
2	0.11
3	0.09
4	0.09
5	0.06
MEAN VALUE	0.08

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**BENDING STRENGTH
IN CERAMIC TILES
UNE-EN ISO 10545-4:1997**

Laboratory in: MADRID
Test No.: 33468/1VA1.1
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
 28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
 25/06/2009. Delivered at our laboratory by the applicant with
 reference: "5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

TEST SPECIFICATIONS:

- Roller diameter ("d"): 20.0 mm
- Rubber thickness ("t"): 5.0 mm
- Distance between the support points and the edges of the tiles ("l"): 10.0 mm
- Distance between the support rollers ("L"): 280.0 mm

RESULTS OBTAINED:

TILE No.	BREAKING LOAD (N)	BREAKING STRENGTH (N)	BENDING STRENGTH (N/mm ²)
1	946.5	883.4	47.9
2	792.9	740.0	40.9
3	862.4	804.9	45.5
4	982.5	917.0	49.9
5	1034.7	965.7	51.8
6	935.1	872.8	46.8
7	1063.0	992.1	54.2
MEAN VALUE	945.3	882.3	48.1

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

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EHA: Control de hormigón, sus componentes y de las armaduras de acero, básicos y complementarios 1º, 2º, 4º y 5º, 03070EHA05. GTC: Sondeos para reconocimientos geotécnicos, 03071GTC05. GTL: Ensayos de laboratorio de geotecnia, básicos y complementarios, 03072GTL05. VSG: Suelos, áridos, mezclas bituminosas y sus materiales constituyentes en viales, básicos y complementarios, 03073VSG05. EAP: Control de perfiles de acero para estructuras, básicos y complementarios, 0374EAP05. EAS: Control de la soldadura de perfiles estructurales de acero, básico y complementarios, 03075EAS05. AFC: Control de los materiales de fábricas de piezas de cerámica, 03076AFC05. AFH: Control de los materiales de fábricas de piezas de hormigón, 03077AFH05. ACC: Control de los materiales de cubiertas de piezas de cerámica, 03078ACC05. ACH: Control de los materiales de cubiertas de piezas de hormigón, 03079ACH05. APC: Control de los materiales de pavimentos de piezas de cerámica, 03080APC05. APH: Control de los materiales de pavimentos de piezas de hormigón, 03081APH05. AMC: Control de morteros para albañilería, 03082AMC05.

**CHEMICAL RESISTANCE
DETERMINATION
UNE-EN ISO 10545-13:98**

Laboratory in: MADRID
Test No.: 33468/1VA3
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with reference:
"5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

RESULTS OBTAINED:

DETERMINATIONS	CLASSIFICATION
Ammonium chloride solution 100 g/l	UA
Sodium hypochlorite 20 mg/l	UA
Hydrochloric acid 3 %	ULA
Citric acid 100 g/l	ULA
Potassium hydroxide 30 g/l	ULA

NOTES:

- **UA class:** No visible effect
- **UB class:** Obvious change in appearance
- **UC class:** Partial or complete loss of original surface
- **ULA class:** No visible effect
- **ULB class:** Obvious change in appearance
- **ULC class:** Partial or complete loss of original surface

COMMENTS:

DIVISIONAL MANAGER


Luis M. AMOR CAMBÓN

LABORATORY DIRECTOR


José A. HERGUETA LÁZARO

**THERMAL SHOCK IN
CERAMIC TILES
UNE-EN-ISO 10545-9:97**

Laboratory in: MADRID
Test No.: 33468/1VA5.1
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with reference:
"5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

RESULTS OBTAINED:

TEST SPECIFICATIONS:

Water absorption (%): 0.08.
Type of test run: *with immersion*
No. of tiles submitted to testing: 5.

TEST RESULTS:

NO FAULTS WERE VISIBLE TO THE NAKED EYE IN ANY OF THE TEST TUBES.

COMMENTS:

DIVISIONAL MANAGER

Jose Luis DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**DETERMINATION OF STAIN
 RESISTANCE IN CERAMIC
 TILES**

UNE-EN ISO 10545-14:98
Laboratory in: MADRID
Test No.: 33468/1VA6
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
 28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
 25/06/2009. Delivered at our laboratory by the applicant with reference: "5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

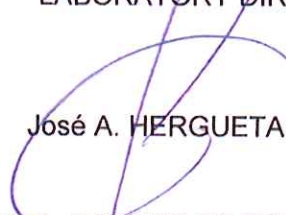
RESULTS OBTAINED:

DETERMINATIONS	CLASSIFICATIO N
Green oil stains in light oil	5
Iodine alcohol solution 13 g/l	5
Olive oil	5

COMMENTS: According to the testing standard, they are divided into 5 classes: Class 5 comprises the type of tiles on which it is easy to make a specific stain agent disappear. Class 1 comprises the type of tiles on which it is impossible to make a specific stain agent disappear and/or the face of the tile is irrevocably damaged.

DIVISIONAL MANAGER


Luis M. AMOR CAMBÓN

LABORATORY DIRECTOR


José A. HERGUETA LÁZARO

SLIP RESISTANCE
UNE-ENV 12633: 2003

Laboratory in: MADRID
Test No.: 33468/1VA7
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
 28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
 25/06/2009. Delivered at our laboratory by the applicant with reference:
 "5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

RESULTS OBTAINED:

DETERMINATION	EVALUATION OF THE RESULTS	VALUES OBTAINED		
		Test tube No.	Position 1	At 180°
Slip resistance	USRV	1	35/35/35	35/35/35
		2	35/30/35	35/35/35
		3	35/35/35	35/35/30
		4	35/35/35	35/35/35
		Mean value: 35		

COMMENTS:

DIVISIONAL MANAGER

Jose Luis DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**FROST RESISTANCE IN
CERAMIC TILES
UNE EN ISO 10545-12:1997**

Laboratory in: MADRID
Test No.: 33468/1VA4.1
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with reference:
"5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

RESULTS OBTAINED:

- ❖ Number of tiles tested: 10
- ❖ Initial mean water absorption before the test: $E_1 = 0.08 \%$
- ❖ Final mean water absorption after the test: $E_2 = 0.07 \%$
- ❖ Number of tiles damaged after 100 cycles: NONE
- ❖ Description of damage after the test:
 - None of the tiles tested showed faults caused by the frost cycles.

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**CRAZING RESISTANCE IN
CERAMIC TILES
UNE-EN-ISO 10545-11:1997**

Laboratory in: MADRID
Test No.: 33468/1VA8
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with
reference: "5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

RESULTS OBTAINED:

- ❖ Number of samples submitted to testing: 5.
- ❖ NO CRAZING WAS SEEN ON THE SURFACE OF ANY OF THE TILES

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**MOISTURE EXPANSION IN
CERAMIC TILES
UNE-EN-ISO 10545-10:1997**

Laboratory in: MADRID
Test No.: 33468/1VA9
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with
reference: "5 mm"

SAMPLE: 300 x 300 x 5 mm ceramic plate. Beige colour

RESULTS OBTAINED:

TEST TUBE No.	Expansion due to humidity (mm/m)
1	0.03
2	0.00
3	0.02
4	0.02
5	0.01
MEAN VALUE OF THE SAMPLE	0.02

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**WATER ABSORPTION IN
CERMIC TILES
UNE-EN-ISO 10545-3:1997**

Laboratory in: MADRID
Test No.: 33468/1VA.2
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
 28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
 25/06/2009. Delivered at our laboratory by the applicant with
 reference: "5 mm with mesh"

SAMPLE: 300 x 300 x 5 mm ceramic plate, with mesh. Beige colour

RESULTS OBTAINED:

TEST TUBE No.	WATER ABSORPTION (%)
1	0.34
2	0.20
3	0.25
4	0.26
5	0.26
MEAN VALUE	0.26

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**BENDING STRENGTH
 IN CERAMIC TILES
 UNE-EN ISO 10545-4:1997**
Laboratory in: MADRID
Test No.: 33468/1VA1.2
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
 28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
 25/06/2009. Delivered at our laboratory by the applicant with
 reference: "5 mm with mesh"

SAMPLE: 300 x 300 x 5 mm ceramic plate, with mesh. Beige colour

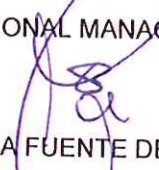
- TEST SPECIFICATIONS:**
- Roller diameter ("d"): 20.0 mm
 - Rubber thickness ("t"): 5.0 mm
 - Distance between the support points and the edges of the tiles ("l"): 10.0 mm
 - Distance between the support rollers ("L"): 280.0 mm

RESULTS OBTAINED:

TILE No.	BREAKING LOAD (N)	BREAKING STRENGTH (N)	BENDING STRENGTH (N/mm ²)
1	1365.5	1274.5	55.7
2	1295.1	1208.8	55.0
3	1252.1	1168.6	53.4
4	1202.9	1122.7	50.1
5	1333.6	1244.7	57.3
6	1289.7	1203.7	53.5
7	1316.9	1229.1	55.4
MEAN VALUE	1293.7	1207.4	54.3

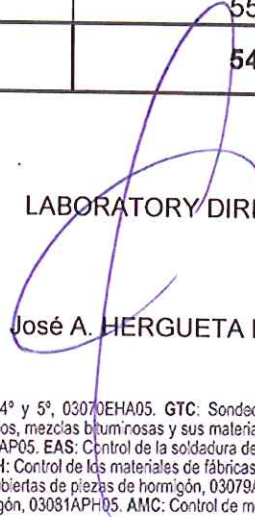
COMMENTS:

DIVISIONAL MANAGER



José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR



José A. HERGUETA LÁZARO

EHA: Control de hormigón, sus componentes y de las armaduras de acero, básicos y complementarios 1º, 2º, 4º y 5º, 03070EHA05. GTC: Sondeos para reconocimientos geotécnicos, 03071GTC05. GTL: Ensayos de laboratorio de geotecnia, básicos y complementarios, 03072GTL05. VSG: Suelos, áridos, mezclas bituminosas y sus materiales constituyentes en viales, básicos y complementarios, 03073VSG05. EAP: Control de perfiles de acero para estructuras, básicos y complementarios, 0374EAP05. EAS: Control de la soldadura de perfiles estructurales de acero, básico y complementarios, 03075EAS05. AFC: Control de los materiales de fábricas de piezas de cerámica, 03076AFC05. AFH: Control de los materiales de fábricas de piezas de hormigón, 03077AFH05. ACC: Control de los materiales de cubiertas de piezas de cerámica, 03078ACC05. ACH: Control de los materiales de cubiertas de piezas de hormigón, 03079ACH05. APC: Control de los materiales de pavimentos de piezas de cerámica, 03080APC05. APH: Control de los materiales de pavimentos de piezas de hormigón, 03081APH05. AMC: Control de morteros para albañería, 03082AMC05.

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**WATER ABSORPTION IN
CERMIC TILES
UNE-EN-ISO 10545-3:1997**

Laboratory in: MADRID
Test No.: 33468/1VA2.3
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with
reference: "3 mm"

SAMPLE: 300 x 300 x 3mm ceramic plate. Beige colour

RESULTS OBTAINED:

TEST TUBE No.	WATER ABSORPTION (%)
1	0.10
2	0.05
3	0.09
4	0.05
5	0.05
MEAN VALUE	0.07

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**BENDING STRENGTH
IN CERAMIC TILES
UNE-EN ISO 10545-4:1997**

Laboratory in: MADRID
Test No.: 33468/1VA1.3
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
 28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
 25/06/2009. Delivered at our laboratory by the applicant with
 reference: "3 mm"

SAMPLE: 300 x 300 x 3mm ceramic plate. Beige colour

TEST SPECIFICATIONS:

- Roller diameter ("d") 20.0 mm
- Rubber thickness ("t") 5.0 mm
- Distance between the support points and the edges of the tiles ("l") 10.0 mm
- Distance between the support rollers ("L") 280.0 mm

RESULTS OBTAINED:

TILE No.	BREAKING LOAD (N)	BREAKING STRENGTH (N)	BENDING STRENGTH (N/mm ²)
1	341.9	319.1	57.3
2	326.7	304.9	56.3
3	344.3	321.3	50.8
4	332.8	310.6	52.5
5	312.4	291.6	53.9
6	376.0	350.9	56.6
7	355.5	331.8	54.6
MEAN VALUE	341.4	318.6	54.6

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**THERMAL SHOCK IN
CERAMIC TILES
UNE-EN-ISO 10545-9:97**

Laboratory in: MADRID
Test No.: 33468/1VA5.2
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with reference:
"3 mm"

SAMPLE: 300 x 300 x 3mm ceramic plate. Beige colour

RESULTS OBTAINED:

TEST SPECIFICATIONS:

Water absorption (%): 0.07.
Type of test run: *with immersion*
No. of tiles submitted to testing: 5.

TEST OUTCOMES:

NO FAULTS WERE VISIBLE TO THE NAKED EYE IN ANY OF THE TEST TUBES.

COMMENTS:

DIVISIONAL MANAGER

Jose Luis DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**FROST RESISTANCE IN
CERAMIC TILES
UNE EN ISO 10545-12:1997**

Laboratory in: MADRID
Test No.: 33468/1VA4.2
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
25/06/2009. Delivered at our laboratory by the applicant with reference:
"3 mm"

SAMPLE: 300 x 300 x 3mm ceramic plate. Beige colour

RESULTS OBTAINED:

- ❖ Number of tiles tested: 10
- ❖ Initial mean water absorption before the test: $E_1 = 0.07 \%$
- ❖ Final mean water absorption after the test: $E_2 = 0.07 \%$
- ❖ Number of tiles damaged after 100 cycles: **NONE**
- ❖ Description of damage after the test:
 None of the tiles tested showed faults caused by the frost cycles.

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**WATER ABSORPTION IN
CERMIC TILES
UNE-EN-ISO 10545-3:1997**

Laboratory in: MADRID
Test No.: 33468/1VA2.4
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
 28006 – MADRID (Spain)

CONTRACTOR: ---

WORKS: CERAMIC TILE TESTING

DATE AND PLACE OF SAMPLE TAKING:
 25/06/2009. Delivered at our laboratory by the applicant with
 reference: "3 mm with mesh"

SAMPLE: 300 x 300 x 3mm ceramic plate, with mesh. Beige colour

RESULTS OBTAINED:

TEST TUBE No.	WATER ABSORPTION (%)
1	0.18
2	0.26
3	0.22
4	0.31
5	0.17
MEAN VALUE	0.23

COMMENTS:

DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

**BENDING STRENGTH
 IN CERAMIC TILES
 UNE-EN ISO 10545-4:1997**
Laboratory in: MADRID
Test No.: 33468/1VA1.4
Date: 15/07/2009

APPLICANT: THE SIZE SINTERED CERAMICS, S.A.
 C/ Nuñez de Balboa, 114, 3ª planta, Of. 14.
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DATE AND PLACE OF SAMPLE TAKING:
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 reference: "3 mm with mesh"

SAMPLE: 300 x 300 x 3mm ceramic plate, with mesh. Beige colour

TEST SPECIFICATIONS:

- Roller diameter ("d") 20.0 mm
- Rubber thickness ("t") 5.0 mm
- Distance between the support points and the edges of the tiles ("l") 10.0 mm
- Distance between the support rollers ("L") 280.0 mm

RESULTS OBTAINED:

TILE No.	BREAKING LOAD (N)	BREAKING STRENGTH (N)	BENDING STRENGTH (N/mm ²)
1	467.1	435.9	53.4
2	481.4	449.3	54.7
3	444.8	415.1	51.7
4	496.1	463.0	57.3
5	478.9	446.9	56.0
6	480.8	448.7	54.6
7	541.9	505.8	61.9
MEAN VALUE	484.4	452.1	55.6

COMMENTS:

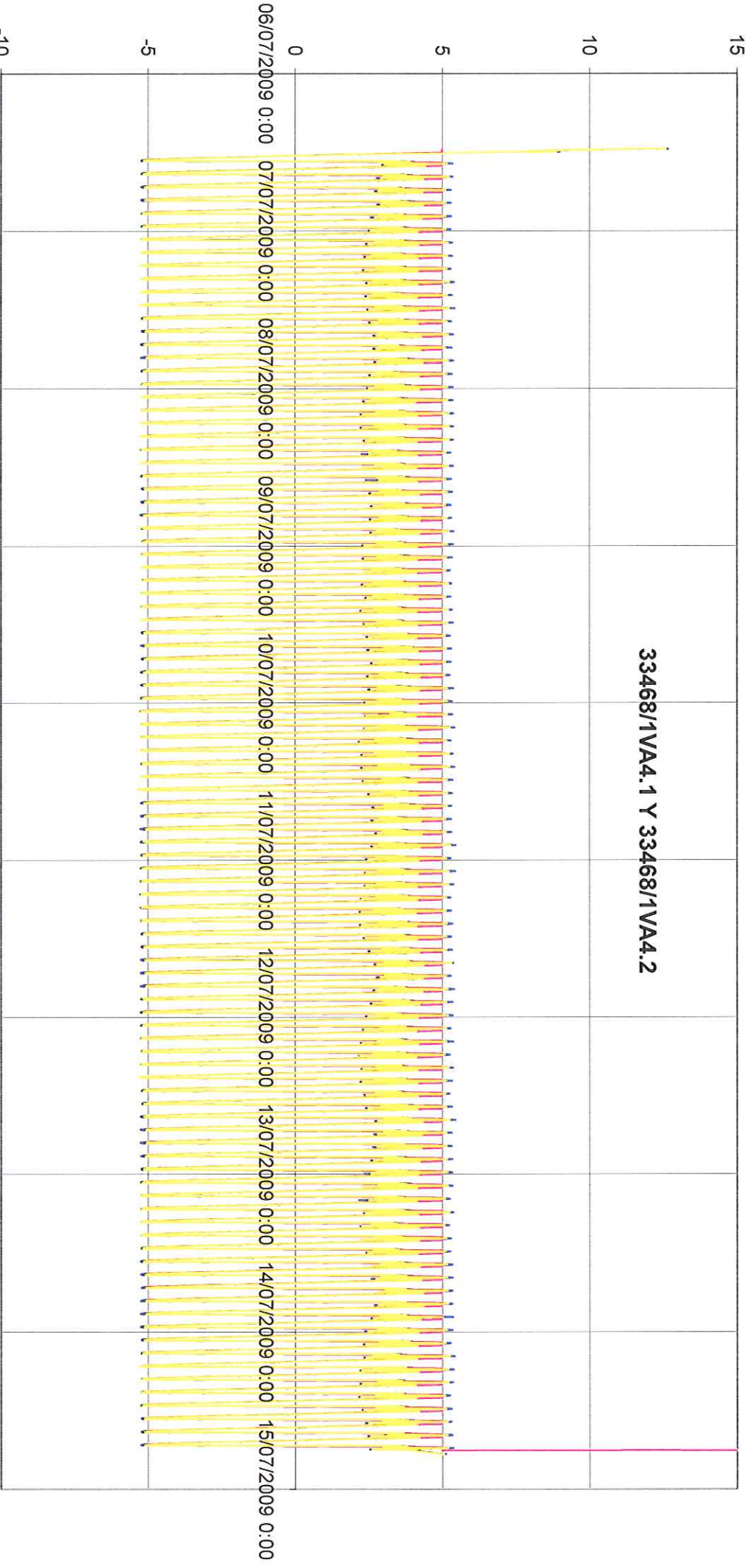
DIVISIONAL MANAGER

José L. DE LA FUENTE DE PABLOS

LABORATORY DIRECTOR

José A. HERGUETA LÁZARO

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COM1.ID001-3504.Loop.1.Main.PV
COM1.ID001-3504.Loop.1.Main.WorkingSP
COM1.ID001-3504.IO.Mod.3.A.PV

